



#### IATF 16949 CORE TOOLS GRADUATE COURSE

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NVT QUALITY CERTIFICATION PVT. LTD., INDIA
(NVT QUALITY CERTIFICATION INTERNATIONAL, USA)





### IATF 16949 CORE TOOLS GRADUATE COURSE





### **Course Features**

IATF 16949:2016 standard requires competence of personnel in Core Tools for Product and Process Development, Manufacturing Process Controls.

This program is specially designed keeping in mind above requirement to fulfil competency in Core Tools. This includes continuous evaluation of knowledge of participants.

### **Course Objectives**

- Provide a basic understanding of the Core Tools used in New Product Development as well as for ongoing process control for existing products.
- How to conduct SPC & MSA and interpret results.
- Focus on New product Development Assurance through APQP and PPAP
- Focus on the use of Process Management to achieve standardization and improvement using Process Flow Diagrams, Process FMEA, Process Control Plans, SPC and MSA.

### **Duration**

24 hours

#### **NVT QC AT A GLANCE**

Over 25 Years experience

Accredited by NABCB, India and ANAB, USA for certification of Quality management system of organizations.

Recognized by EXEMPLAR GLOBAL as a training provider

Presence in India, South East Asia, Middle East, Africa, Europe and USA

Proven Leadership in certification and training programs

Over 10000 + audits in AQMS, QMS, EMS, ISMS, OHSAS, EnMS and IMS



### IATF 16949 CORE TOOLS GRADUATE COURSE CONTENT



# Advanced Product Quality Planning (APQP) ver.2 July 2008

- Product Quality Planning Cycle
- Fundamentals of Product Quality Planning
- Control Plan
- Phases of APQP
- Inputs & Outputs of each phase

### Failure Mode and Effect Analysis (FMEA) ver.1 June 2019

- FMEA Concept
- Advantages of FMEA
- Process & Design FMEA
- FMEA requirement in IATF 16949:2016
- How to Develop a FMEA
- Understanding of Severity, Occurrence
   & Detection Rankings
- Risk Priority Number (RPN)
- Preventive Actions

# Measurement System Analysis (MSA) ver.4 June2010

- Basic concepts & Definitions
- MSA Requirement in IATF 16949:2016
- Statistical properties of Measurement systems
- Preparation for a Measurement Study
- Bias Study
- Linearity Study
- Stability Study
- Gauge Repeatability & Reproducibility Study (Gauge R&R)
- Attribute MSA Kappa Method

# Statistical Process Control (SPC) ver. 2 July2005

- Basic Definitions
- Common & Special Cause
- Process Control & Process Capability
- Process Improvement Cycle
- Effective use & benefit of control chart
- SPC Requirement in IATF 16949
- Control Chart Basics
- Elements and mechanics of control charts
- Variable control charts, Attribute control charts Process Capability Study

# Production Part Approval Process (PPAP) ver.4 March 2006

- Purpose
- Comparison of PPAP with traditional approach
- Significant production run
- Requirements for part approval
- Situations when PPAP validation, customer notification & Submission required.
- PPAP submission levels













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